



WEBB DIVISION

A division of Marmon Industries, Inc.
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SERVICE BULLETIN (NO. 1)

ANTI-SKID HOLES

Due to the low usage of the anti-skid holes in brake drums, we will no longer furnish brake drums with the anti-skid holes tapped as standard. Anti-skid holes are now offered as an option which can be obtained by placing the letter "A" in front of the brake drum ordered.

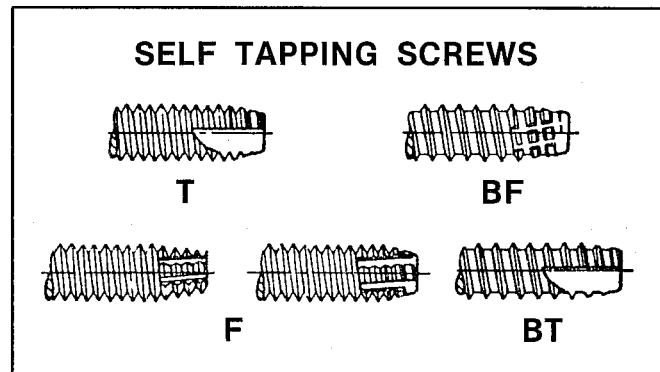
As the holes for anti-skids will still be drilled, but not tapped, this change will allow you two more options which can be obtained by ordering untapped anti-skid brake drums. The untapped holes can be obtained by ordering the drum required using our standard Webb part number.

The options now available are as follows:

Option 1 — Use 5/16 self tapping cap screws, types "T", "BF", "F", or "BT".

Option 2 — Tap the hole using a 5/16-18 tap and use conventional cap screws.

Option 3 — Order the drums from Webb using the anti-skid option code.



The part numbers affected by the above change are B68981, B61600, and 62997.

This change will become effective August 16, 1984.