



WEBB DIVISION
A division of Marmon Industries, Inc.
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September 1, 1984

SERVICE BULLETIN (NO. 2)

BRAKE DRUM REBORE LIMITS AND/OR MAXIMUM WEAR DIAMETER

This bulletin is issued to advise the importance of the re bore limits and/or maximum wear diameter as shown on our Webb brake drums. This dimension is cast on our brake drums as indicated on the drawing shown below. The dimension is the maximum safe diameter to which a drum may be turned, ground, and/or worn. The marking of this dimension on brake drums is in accordance with Massachusetts Law #904 Acts of 1968.

To insure product safety, it is critical that any brake drum reaching this dimension by turning, grinding, and/or wearing be considered unsafe and immediately replaced. Any brake drum exceeding this dimension is considered a safety hazard, and is not subject to warranty consideration.

ADDITIONAL INFORMATION

The dimension shown on our brake drums is the current maximum diameter and supercedes any previously published information.

Most Webb brake drums allow a maximum diameter of 0.120 over the nominal new diameter. This allows 0.080 for reboring and an additional 0.040 for wear.

