



**WEBB DIVISION**

A division of Marmon Industries, Inc.  
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## **SERVICE BULLETIN (No. 14)**

# **STUD GRADE AND STUD COLOR**

**STUD GRADE** — On January 1, 1987, we begin to phase in Grade 8 studs on all hub assemblies to replace our current studs which were Grade 8 material, heat-treated to Grade 7 strength and hardness. We will now furnish full Grade 8 material, strength and hardness to get the most tensile strength available.

**STUD COLOR** — On January 1, 1987, we begin to phase in a phosphate and oil coating on both the right and left hand studs, of our high volume studs. This change will necessitate a change in the color identification of these studs. Updated charts from pages 58 and 59 of our current Wheel and Hub Catalog TBTW1285, which reflect the color changes are shown on the attached.

THE ABOVE CHANGES WILL BE MADE AS A RUNNING CHANGE AS INDICATED. WE WILL NOT MIX STUDS IN AN INDIVIDUAL HUB ASSEMBLY; HOWEVER, WE MAY MIX STUDS AS A RUNNING CHANGE IN AN ORDER.

IF ADDITIONAL COPIES OF THIS BULLETIN ARE NEEDED, PLEASE CONTACT OUR SALES DEPARTMENT.