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SERVICE BULLETIN NO. 38

FLANGE NUT TORQUE (M20 x 1.5 FLANGE NUT)

The purpose of this bulletin is to advise that we are beginning to produce 8 stud hubs for hub piloted disc wheels, which use M20 x 1.5 studs and flange nuts.

The M20 x 1.5 stud is used only in hubs having the 8 hole 275mm bolt circle configuration.

The **recommended torque** for the **M20 x 1.5 flange nut** is **280 - 330 ft. lbs.** The torque sequence is the same as our 8 hole, 275 mm bolt circle hubs using M22 x 1.5 studs and flange nuts.

The Flange Nut Torque should be checked after the first 50 - 100 miles of operation for new installations and re-installations.